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10/598,507	01/18/2008	Klaus-Dieter Nies	NIES-00101-NUS	6596
33794 7590 02/19/2009 MATTHIAS SCHOLL 14781 MEMORIAL DRIVE			EXAMINER	
			MACKEY, JAMES P	
SUITE 1319 HOUSTON, T	X 77079		ART UNIT	PAPER NUMBER
,			1791	
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			02/19/2009	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

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Application No. Applicant(s) 10/598,507 NIES ET AL. Office Action Summary Examiner Art Unit James Mackey 1791 -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --Period for Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS. WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b). Status 1) Responsive to communication(s) filed on 18 January 2008. 2a) This action is FINAL. 2b) This action is non-final. 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims 4) Claim(s) 1 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) _____ is/are allowed. 6) Claim(s) 1 is/are rejected. 7) Claim(s) _____ is/are objected to. 8) Claim(s) _____ are subject to restriction and/or election requirement. Application Papers 9) The specification is objected to by the Examiner. 10) The drawing(s) filed on 18 January 2008 is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. Priority under 35 U.S.C. § 119 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. Attachment(s)

1) Notice of References Cited (PTO-892)

Notice of Draftsperson's Patent Drawing Review (PTO-948)

Imformation Disclosure Statement(s) (PTC/G5/08)
 Paper No(s)/Mail Date ______.

Interview Summary (PTO-413)
 Paper No(s)/Mail Date.

6) Other:

Notice of Informal Patent Application

Application/Control Number: 10/598,507

Art Unit: 1791

Claim Objections

Claim 1 is objected to because of the following informalities: on line 4 of claim 1, "steal" should be --steel--. Appropriate correction is required.

Claim Rejections - 35 USC § 112

The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

Claim 1 is rejected under 35 U.S.C. 112, first paragraph, as **failing to comply** with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention.

The original disclosure does not adequately describe the claimed clamping plate because the original disclosure does not describe a "heat-insulating thermosetting core" (claim 1, line 2); does not adequately describe any process, including "gluing and pressing events" (claim 1, line 4), of gluing the "sandwich-like structure" of the claimed clamping plate, neither an SMC process nor another process "distinguished therefrom" (claim 1, lines 7-8); and does not adequately describe an irreversible bond between the core and steel covers (claim 1, line 10). The only disclosure reciting the particulars of

Application/Control Number: 10/598,507

Art Unit: 1791

the inventive clamping plate is provided in the single paragraph [0005], reproduced hereinbelow in its entirety:

"[0005] This requirement is fulfilled in embodiments of the invention in that the clamping plate is provided as a multilayer composite panel having thermally-insulating steel components (2) and tool steel components (1) and (3), while the exterior sides are always made of tool steel."

This minimal description does not provide descriptive support for the invention as claimed.

Claim 1 is rejected under 35 U.S.C. 112, first paragraph, as **based on a disclosure which is not enabling**. The "special gluing process" (claim 1, line 3) and
"the resin formulation" (claim 1, line 8) are claimed as being critical or essential to the
practice of the invention, but neither is enabled by the disclosure, which does not
include **any** description of the process of manufacturing the claimed clamping plate nor
of the resin formulation of the molding compound which forms the heat-insulating core
of the claimed clamping plate. See *In re Mayhew*, 527 F.2d 1229, 188 USPQ 356
(CCPA 1976).

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claim 1 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 1, lines 2-3, "on exterior surfaces" is indefinite as to which structure includes the exterior surfaces; line 3, "their joint" lacks proper antecedent basis in the claim; line 3, "special gluing process" is of indefinite scope since it is unclear as to exactly what is intended by "special"; line 5, "preferably" renders the claim indefinite because it is unclear whether the limitation following the phrase is part of the claimed invention (see MPEP § 2173.05(d)); lines 7-8 are indefinite as to the particulars of the recited process, how the process "is related to an SMC process", and how the process "is distinguished therefrom"; and line 8, "the resin formulation" lacks proper antecedent basis in the claim

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States. Application/Control Number: 10/598,507

Art Unit: 1791

Claim 1 is rejected under 35 U.S.C. 102(b) as being clearly anticipated by any one of German Patent Document 2,021,732 (Figure 1); Japanese Patent Document 58-12716 (Figure 1) and Japanese Patent Document 63-91216 (Figure 1).

Each of German '732, Japan '716 and Japan '216 teaches a clamping plate comprising a sandwich structure of two outer steel plates (elements 1, 2 in German '732; elements 5a, 5c, 8a, 8c, 13a, 13c in Japan '716; elements 12b, 32b in Japan '216) with a central heat-insulating thermosetting resin core (element 3 in German '732: elements 5b, 8b, 13b in Japan '716; elements 12a, 32a in Japan '216). With regard to the claim recitations regarding the method of forming the claimed apparatus, such relate only to the method of producing the claimed apparatus, which does not impart patentability to the apparatus claim. Note that determination of patentability is based on the product apparatus itself. In re Brown, 173 USPQ 685, 688, and the patentability of a product does not depend on its method of production, In re Pilkington, 162 USPQ 145, 147; see also In re Thorpe, 227 USPQ 964. Note also that it is Applicants' burden to prove that an unobvious difference exists, In re Marosi, 218 USPQ 289, 292-293, and Applicant must show that different methods of manufacture produce articles having inherently different characteristics, Ex parte Skinner, 2 USPQ2d 1788. See MPEP § 2113.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Ceraso (U.S. Patent 5.804.013: col. 3. lines 55-58) teaches a

Application/Control Number: 10/598.507

Art Unit: 1791

clamping plate having lower and upper clamping plates 25-27 and 28-30 each

comprising a sandwich structure of outer metal plates and an inner insulating core.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to James Mackey whose telephone number is 571-272-

1135. The examiner can normally be reached on M-F, 8:00-4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Dr. Yogendra Gupta can be reached on 571-272-1316. The fax phone

number for the organization where this application or proceeding is assigned is 571-

273-8300.

Information regarding the status of an application may be obtained from the

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USPTO Customer Service Representative or access to the automated information

system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/James Mackey/ Primary Examiner Art Unit 1791

mai

February 13, 2009